58.   (New) The method of claim 57 wherein the outer cover layer has a hardness from about 40 shore D to about 60 shore D.

59.   (New) The method of claim 58 wherein the outer cover layer has a hardness from about 50 shore D to about 60 shore D.

60.   (New) The method of claim 56 wherein the inner cover layer has a flexural modulus of about 65,000 psi or more.

61.   (New) The method of claim 60 wherein the inner cover layer has a hardness from about 65 shore D to about 74 shore D.

62.   (New) The method of claim 61 wherein the inner cover layer has a hardness from about 68 shore D to about 72 shore D.

63.   (New) The method of claim 56 wherein the outer diameter of the inner cover layer is from about 1.6 inches to about 1.63 inches.

64.   (New) The method of claim 63 wherein the outer diameter of the inner cover layer is from about 1.62 inches to about 1.63 inches.

65.   (New) The method of claim 56 wherein the center has an outer diameter from about 0.75 inches to about 1.3 inches.

66.   (New) The method of claim 65 wherein the center has an outer diameter from about 1 inch to about 1.15 inches.

67.   (New) The method of claim 56 wherein the outer diameter of the core outer layer is from about 1.55 inches to about 1.58 inches.

68.   (New) The method of claim 56 wherein the core outer layer has a first crosslinking agent in an amount from about 20 to about 40 parts per hundred of rubber.

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